

Hybridlayer nesting recommendation for Nacera® Pearl Natural

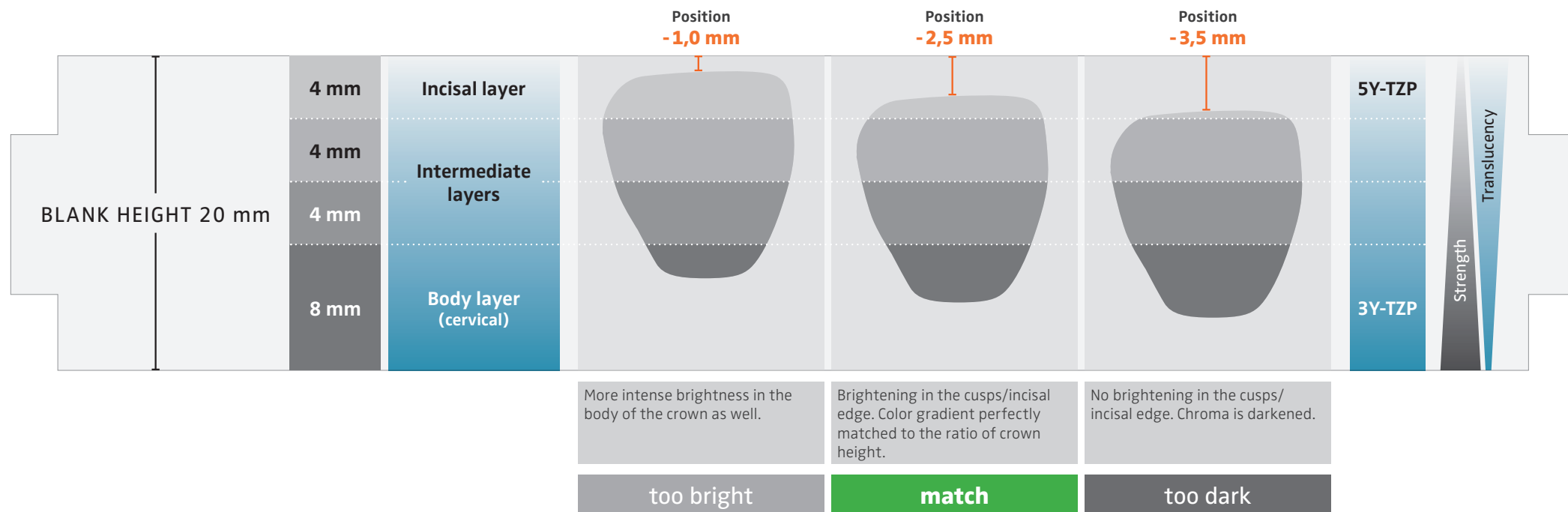
Nacera® Pearl Natural is a multilayer system consisting of two types of zirconia. It combines the high translucency of cubic zirconia with the strength of tetragonal zirconia. By transferring our layering scheme to the nesting software (CAM software or exocad® „In-CAD Nesting Module“) you increase planning reliability. The visually supported work process on the screen gives you full control over the brightness value and chroma of your crowns and bridges in the anterior and posterior area.

Blank heights, pre-sintered
for your nesting software

Blank height (mm)	Layer 1+2: Incisal layer (mm / %)	Layer 3: Intermediate layer (mm / %)	Layer 4: Intermediate layer (mm / %)	Layer 5: Body layer (cervical) (mm / %)
16	4/25	4/25	4/25	4/25
20	4/20	4/20	4/20	8/40
25	4/16	4/16	4/16	13/52

Optimum CAM nesting:

Nesting shown in figure: Anterior crown – Blank Nacera® Pearl Natural, Height 20 mm – CAM Software: DD smart CAM 2.0



! You will achieve the best color match by individually positioning the restoration in the blank (match). Depending on the height of the restoration, the positioning of the incisal layer, intermediate layer and body layer can be individually adjusted in the DD smart CAM 2.0 software to achieve the best possible color gradient. !